

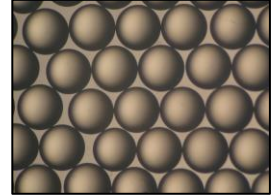


## AMBERLITE™ HPR1100 Na Ion Exchange Resin

Uniform Particle Size, Gel, Strong Acid Cation Exchange Resin for Industrial Softening Applications

### Description

AMBERLITE™ HPR1100 Na Ion Exchange Resin is a high-quality resin for use in industrial softening applications when high performance and cost-effective operation is required. The chemical properties and particle size of the resin have been optimized to help yield excellent operating capacity and rinse characteristics, while reducing chemical regenerant and rinse water usage.



### Applications

- Industrial softening

### Historical Reference

AMBERLITE™ HPR1100 Na Ion Exchange Resin has previously been sold as DOWEX MARATHON™ C Na Ion Exchange Resin.

### Typical Physical and Chemical Properties\*\*

<b>Physical Properties</b>	
Copolymer	Styrene-divinylbenzene
Matrix	Gel
Type	Strong acid cation
Functional Group	Sulfonic acid
Physical Form	Amber, translucent, spherical beads
<b>Chemical Properties</b>	
Ionic Form as Shipped	Na <sup>+</sup>
Total Exchange Capacity	≥ 2.0 eq/L (Na <sup>+</sup> form)
Water Retention Capacity	42.0 – 48.0% (Na <sup>+</sup> form)
<b>Particle Size</b>	
Particle Diameter §	585 ± 50 µm
Uniformity Coefficient	≤ 1.10
< 300 µm	≤ 0.5%
> 850 µm	≤ 5.0%
<b>Stability</b>	
Whole Uncracked Beads	≥ 95%
Swelling	Ca <sup>2+</sup> → Na <sup>+</sup> : 5%
	Na <sup>+</sup> → H <sup>+</sup> : 8%
<b>Density</b>	
Particle Density	1.29 g/mL
Shipping Weight	850 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 177-01775).

## Suggested Operating Conditions\*\*

Temperature Range (Na <sup>+</sup> form)	5 – 150°C (41 – 302°F)
pH Range	
Service Cycle	1 – 14
Stable	0 – 14

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [separate beds](#) (Form No. 177-03729) in water treatment, please refer to our Tech Fact.

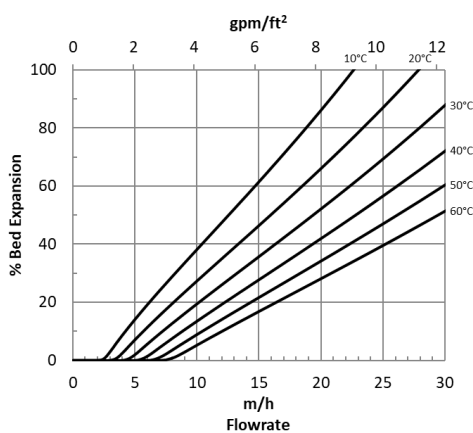
## Hydraulic Characteristics

Estimated bed expansion of AMBERLITE™ HPR1100 Na Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AMBERLITE HPR1100 Na as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

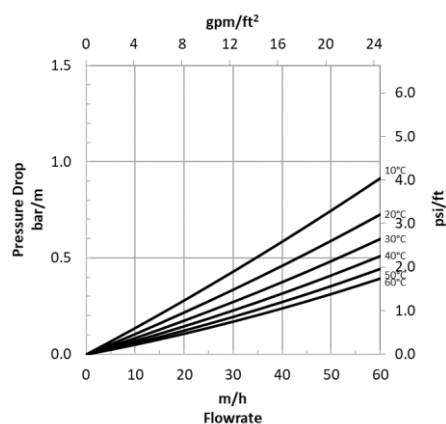
**Figure 1: Backwash Expansion**

Temperature = 10 – 60°C (50 – 140°F)



**Figure 2: Pressure Drop**

Temperature = 10 – 60°C (50 – 140°F)



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**WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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