

## **MEMCLEAN® HS HIGH SOLIDS CLARIFIER**

The Memclean® HS high solids clarifier is designed to flocculate and settle insoluble contaminants present in a wastewater stream. The unit is designed with a lamella style settler with a wide plate spacing to allow the system to handle high solids removal, up to 1,500 parts per million of total suspended solids. The unit can be provided as a stand-alone item or used in conjunction with other wastewater products such as a chemical reaction tank system, a filter press, etc.

For units rated for 100 gallons per minute or less, a Memclean HS clarifier consists of a rapid mix compartment, polymer flocculation section and the lamella style clarifier. The rapid mix tank is provided with a mixer to rapidly blend the polymer with the wastewater stream. The flocculation section includes an electrically driven, variable speed, slow speed mixer to enhance the proper growth of the flocculation particles. The lamella style clarifier includes an air operated diaphragm pump to periodically remove the settled solids from the bottom of the clarifier. For units that are rated for 150 gallons per minute or more, the rapid mix and flocculation tanks are optional.

Polymer from an optional chemical make-up tank is added to the wastewater in the rapid mix chamber. From the rapid mix chamber, the wastewater gravity flows to the slow mix chamber where polymer flocculation occurs. Following polymer addition and flocculation, the wastewater will flow by gravity through the inclined plate settler for the separation of the insoluble contaminants from the clear supernatant.

The supernatant from the clarifier will gravity flow out of the unit. The settled solids will be periodically removed from the bottom of the clarifier via an air operated diaphragm pump.

The Memclean HS clarifier is manufactured from carbon steel with polypropylene constructed separator packs.



MCPI-900-150-HS, MCPI-1200-200-HS, MCPI-1500-250-HS & MCPI-2000-300-HS

www.evoqua.com/en/brands/IPS/Pages/memclean-clarifiers.aspx

## **MEMCLEAN® HS CLARIFIER FAMILY**

| Model Number                           | MCPI-300-50-HS                          | MCPI-600-100-HS                         | MCPI-900-150-HS                                     | MCPI-1200-200-HS                                    | MCPI-1500-250-HS                                    | MCPI-2000-300-HS                                    |
|--|---|---|---|---|---|---|
| Flow Rate                              | 50 gpm                                  | 100 gpm                                 | 150 gpm   | 200 gpm   | 250 gpm   | 300 gpm   |
|  | 11.34 m³/hr                             | 22.71 m³/hr                             | 34.07 m³/hr   | 45.34 m³/hr   | 56.78 m³/hr   | 68.14 m³/hr   |
| Maximum Influent<br>TSS                | 1,500 mg/L                              | 1,500 mg/L                              | 1,500 mg/L  | 1,500 mg/L  | 1,500 mg/L  | 1,500 mg/L  |
| Material of                            | carbon steel,                           | carbon steel,                           | carbon steel,                                       | carbon steel,                                       | carbon steel,                                       | carbon steel,                                       |
| Construction                           | painted exterior                        | painted exterior                        | painted exterior                                    | painted exterior                                    | painted exterior                                    | painted exterior                                    |
| Plate Construction                     | polypropylene                           | polypropylene                           | polypropylene                                       | polypropylene                                       | polypropylene                                       | polypropylene                                       |
| Rapid Mix Volume/<br>Floc Tank Volume  | 100-gal (0.4 m³)<br>900-gal (3.4 m³)    | 200-gal (0.8 m³)<br>1,300-gal (4.9 m³)  | Flocculation<br>system separate,<br>see table below |
| Rapid Mix Mixer                        | 1/3 HP, 460-V /                         | 1/3 HP, 460-V /                         | Flocculation  | Flocculation  | Flocculation  | Flocculation  |
|  | 3-Phase /                               | 3-Phase /                               | system separate,                                    | system separate,                                    | system separate,                                    | system separate,                                    |
|  | 60 Hertz 316 SS                         | 60 Hertz 316 SS                         | see table below                                     | see table below                                     | see table below                                     | see table below                                     |
| Flocculation Mixer                     | 1/3 HP, 460-V /                         | 1/2 HP, 460-V /                         | Flocculation  | Flocculation  | Flocculation  | Flocculation  |
|  | 3-Phase /                               | 3-Phase /                               | system separate,                                    | system separate,                                    | system separate,                                    | system separate,                                    |
|  | 60 Hertz 316 SS                         | 60 Hertz 316 SS                         | see table below                                     | see table below                                     | see table below                                     | see table below                                     |
| Air Operated Sludge<br>Withdrawal Pump | (Qty 1) 1" ARO<br>cast iron constructed | (Qty 1) 1" ARO<br>cast iron constructed | (Qty 2) 1-1/2" ARO cast iron constructed            | (Qty 2) 1-1/2" ARO cast iron constructed            | (Qty 2) 1-1/2" ARO cast iron constructed            | (Qty 2) 1-1/2" ARO cast iron constructed            |
| Actual Plate Area                      | 528 sq ft                               | 1,056 sq ft                             | 1,584 sq ft   | 2,112 sq ft   | 2,752 sq ft   | 3,520 sq ft   |
|  | 49.1 m²                                 | 98.1 m²                                 | 147.2 m²  | 196.2 m²  | 255.7 m <sup>2</sup>                                | 327.0 m <sup>2</sup>                                |
| Effective Settling Area                | 300 sq ft                               | 600 sq ft                               | 900 sq ft   | 1,200 sq ft   | 1,500 sq ft   | 2,000 sq ft   |
|  | 27.9 m²                                 | 55.7 m²                                 | 83.6 m²   | 111.5 m²  | 139.4 m²  | 185.8 m²  |
| Quantity of<br>16 ft² plates           | 33                                      | 66                                      | 99  | 132   | 172   | 220   |
| Plate Spacing                          | 2"                                      | 2"                                      | 2"  | 2"  | 2"  | 2"  |
|  | 5.08 cm                                 | 5.08 cm                                 | 5.08 cm   | 5.08 cm   | 5.08 cm   | 5.08 cm   |
| Dimensions                             | 138" x 73" x 160"                       | 196" x 73" x 160"                       | 200" x 111" x 207"                                  | 205" x 144" x 210"                                  | 215" x 150" x 215"                                  | 215" x 184" x 215"                                  |
| (L x W x H)                            | 351 x 185 x 406 cm                      | 498 x 185 x 406 cm                      | 508 x 282 x 526 cm                                  | 520 x 366 x 533 cm                                  | 546 x 381 x 546 cm                                  | 546 x 467 x 546 cm                                  |
| Shipping Weight                        | 7,000 lbs                               | 9,000 lbs                               | 11,000 lbs  | 13,500 lbs  | 14,000 lbs  | 16,000 lbs  |
|  | 3,175 kg                                | 4,082 kg                                | 4,989 kg  | 6,123 kg  | 6,350 kg  | 7,257 kg  |

## **MEMCLEAN® HS FLOCCULATION SYSTEMS**

| Flocculation System<br>Model No | included above | included above | FLOC-900-150-HS                                  | FLOC-1200-200-HS                                 | FLOC-1500-250-HS                                 | FLOC-2000-350-HS                                 |
|---------------------------------|----------------|----------------|--|--|--|--|
| Rapid Mix /<br>Floc Tank Volume | included above | included above | 250-gal (0.9 m³)<br>1,700-gal (6.6 m³)           | 300-gal (1.1 m³)<br>2,200-gal (6.6 m³)           | 300-gal (1.1 m³)<br>2,700-gal (10.2 m³)          | 300-gal (1.1 m³)<br>2,700-gal (10.2 m³)          |
| Rapid Mix Mixer                 | included above | included above | 1/3 HP, 460-V /<br>3-Phase /<br>60 Hertz, 316 SS | 1/3 HP, 460-V /<br>3-Phase /<br>60 Hertz, 316 SS | 1/3 HP, 460-V /<br>3-Phase /<br>60 Hertz, 316 SS | 1/3 HP, 460-V /<br>3-Phase /<br>60 Hertz, 316 SS |
| Flocculation Mixer              | included above | included above | 1 HP, 460-V /<br>3-Phase /<br>60 Hertz, 316 SS   | 1 HP, 460-V /<br>3-Phase /<br>60 Hertz, 316 SS   | 2 HP, 460-V /<br>3-Phase /<br>60 Hertz, 316 SS   | 2 HP, 460-V /<br>3-Phase /<br>60 Hertz, 316 SS   |
| Dimensions<br>(L x W x H)       | included above | included above | 90"x 111" x 207"<br>228 x 282 x 526 cm           | 90" x 144" x 210"<br>228 x 366 x 533 cm          | 90" x 150" x 215"<br>228 x 381 x 546 cm          | 110" x 184" x 215"<br>279 x 467 x 546 cm         |
| Shipping Weight                 | included above | included above | 3,500 lbs<br>1,587 kg                            | 4,000 lbs<br>1,814 kg                            | 5,000 lbs<br>2,267 kg                            | 6,000 lbs<br>2,721 kg                            |



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