





# FORTY-X™ DISC FILTER ARMOR SERIES

### DISC FILTRATION ARMORED TO DEFEND AGAINST INFLUENT CHALLENGES

The Forty-X™ Disc Filter Armor series is a high-rate filtration device that utilizes an integrated pre-screen and stainless steel panel that are designed to accommodate high solids loading capacities and greater hydraulic throughput. The woven stainless steel panel improves solids rejection and provides higher throughput versus other woven media flat panel designs. The panel's frame configuration is stronger than comparable designs and includes a robust, pressure-assisted seal that allows the panels to sustain and operate at a higher headloss of any other flat panel disc filter.

Evoqua's Forty-X Disc Filter Armor series combines the technology of outside-in and inside-out filtration into a single PLC controlled unit. Influent water flows through the prescreen (outside-in) into the disc filter panels (inside-out). This innovative combination of two filtration technologies into one unit provides an effective and robust option for those difficult applications.

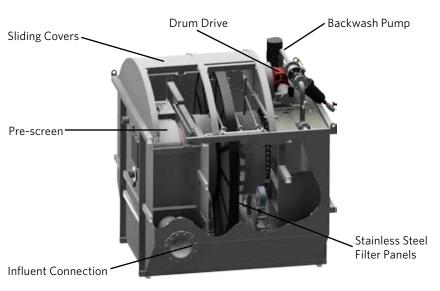
The Forty-X Disc Filter Armor series uses one common backwash pump and level sensor for backwashing both the pre-screen and disc filter panels. The captured solids are backwashed into a reject trough using this positive pressure spray cleaning system. The level sensor is located in the influent channel and automatically controls the backwash cycle. Both the pre-screen and disc filter continue to filter during backwash. The weave pattern of the stainless steel panels allow greater loadings per square foot and as a result less backwash cycles.



The Forty-X<sup>™</sup> Disc Filter Armor series includes an integrated pre-screen designed to protect the disc filter by removing large organic and inorganic materials.

#### **Features**

- Small footprint.
- The pre-screen is designed to accommodate high solids loading capacities.
- Woven 316 stainless steel flat media panel for greater hydraulic throughput.
- Modular design offers flexibility and expandability.
- Suitable for retrofit of existing conventional filters.
- Wind safe sliding arch covers for easy access and maintenance.
- Easy to operate and maintain.
- Non-metallic chain / sprocket.
- Stainless steel tank or stainless steel frame designs.





Durable stainless steel disc filter panel improves solids retention.

The Forty-X<sup>™</sup> Disc Filter Armor series offers a modular design that is flexibility and dependable for municipal and industrial filtration applications. The pre-screen is like "Armor" for the disc filter, providing initial filtration of large organic and inorganic materials.

| Typical I | Performance |
|-----------|-------------|
|-----------|-------------|

| Filtrate TSS           | < 5 mg/l                |
|------------------------|-------------------------|
| Filtrate Turbidity     | < 2 NTU                 |
| Pre-Screen Design Data |                         |
| Filter Type            | Wedgewire               |
| Drum Diameter          | 32 in.                  |
| Flow Orientation       | Outside-In              |
| Rotational Speed       | 1-3 RPM                 |
| Backwash Method        | High Pressure Spray and |

## Filter Design Data

| Filter Fabric        | OTM (Optimized 316 stainlesss steel) |
|----------------------|--------------------------------------|
| Filter Disc Diameter | 7.2 ft.                              |
| Filter Orientation   | Inside-Out                           |
| Backwash Method      | High Pressure Spray                  |

Scraper Blade

#### **Filter Drive Unit**

| Drive motor (per unit)      | 1.5-2.0 hp                               |
|-----------------------------|--|
| Drive Assembly              | Helical wormgear with chain and sprocket |
| Backwash Cleaning System    |  |
| Backwash Nozzles (per disc) | 20                                       |
| Backwash Pump               | 5-30 hp                                  |
| Nominal backwash pressure   | 100 psi                                  |





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